



Dart Aerospace Ltd.
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D4636-5**Job Sheet 186156****Part No:** D4636-5**Job Qty:** 20 ea**Part Name:** Bracket**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/12/18**Job Tracking No:****Due Date:** 12/7/18**Created By:** Jesse White**Type:** Stock**Description:**

Note: DWG REV D SHEET 4 IPP REV:A 12.04.30 NEW ISSUE DD VERF:EC IPP REV:C 13.07.17 AS PER DWG
REV.C DD VERF:JLM

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	20 pcs	12/7/18	12/7/18	0.00	0.32	Waterjet - Flow		Se 18/11/20
120	QC	20 pcs	12/7/18	12/7/18	0.00	0.00	QC8		38
130	Small Fab	20 pcs	12/7/18	12/7/18	0.00	0.29	Small Fab		9-885
140	QC	20 pcs	12/7/18	12/7/18	0.00	0.00	QC5		38
150	HandFinish	20 pcs	12/7/18	12/7/18	0.00	0.21	HandFinish1		DR 18/12/13
160	QC	20 pcs	12/7/18	12/7/18	0.00	0.00	QC7		BEB 18-12-3
170	Powdercoat	20 pcs	12/7/18	12/7/18	0.00	0.11	Powdercoat4		BEB 18-12-3
180	QC	20 pcs	12/7/18	12/7/18	0.00	0.00	QC3		38
190	Packaging	20 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3	5/108	DEC 06 2018
200	QC21-SA	20 Ea	12/7/18	12/7/18	0.00	0.00	QC21		9-89 21 5-89 DEC 06 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.2000 sf (.01 ea)	100-Waterjet - Flow - 1	5120884

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.040	0	230	0

M138839 START: 9:55 TEMP: 320°F FINISH: 90:25



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Container No: S129441



Part: D4636-5

Job No: 186156

Serial No/Batch: S129441

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/20/18

186
DART W-4-3018
38
OVC

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.129Inches + 0.005 - 0.001	0.134 0.128	0,132 Diameter	
2	Bracket	0.221Inches + 0.006 - 0.001	0.227 0.220	0,223 Diameter	
3	Bracket	0.200Inches ± 0.030	0.230 0.170	0,202	
4	Bracket	0.650Inches ± 0.010	0.660 0.640	0,652	
5	Bracket	1.300Inches ± 0.010	1.310 1.290	1,306	
6	Bracket	1.700Inches ± 0.030	1.730 1.670	1,693	
7	Bracket	0.900Inches ± 0.030	0.930 0.870	0,897	
8	Bracket	0.040Inches ± 0.010	0.050 0.030	0,040	

Plex 11/12/18 11:36 AM dart.white.jesse

